



### Incidents with the SDS elevator

- Statoil has had two serious incidents involving the B&V SDS elevator
  - —One in 2007 and one in 2009
- In both cases the elevator, for some reason was installed with the opening facing downwards, it should always be installed facing upwards (latching on in an upwards movement, because the load should rest on the elevator body not the door)
- In both cases the elevator was not properly latched, the securing device could still be installed due to wear, and of course failed due to the load
- Extensive damage to the drillers cabin in 2007, 48 hrs downtime to repair damages to the Catwalk machine in 2009
- B+V issued a Product update notification, with modifications to the latch securing device on these elevators in 2007
  - —The elevator involved in the 2009 incident was **not** modified



# 2007: the drillers fast reaction saved his life, when the 30" conductor came falling through the roof







### B+V Product Update Notification

### Product Update Notification Of Side Door Elevators



No: 2007-07 Date: July 2007

Subject: SDS Elevator for One Hand Operation

Purpose: To inform the Industry about the procedure for proper operation of below listed SDS Elevators

This procedure is valid for all SDS Elevator with "One Hand" opening design which has been modified with below listed Safety Kit.

SDS-Elevator and Safety Kit numbers:

Elevator SDS	Safety Kit
"One Hand"	P/N
SDS 250 Frame 6 642 620	642620-2
SDS 350 Frame 2 643 520	643520-2
SDS 350 Frame 5 643 580	643580-2
SDS 500 645 500	645500-2

Safety Kit consists of: Main Parts

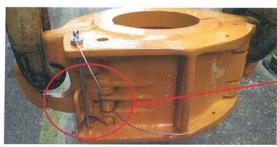
- New Latch
- . Safety Pin Assembly
- Locking Plate
- Spring

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No: 2007-07 Date: July 2007

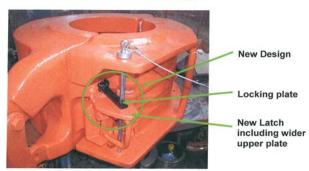
#### Old Design



Old Design

picture 1: Existing Side Door Elevator

#### **New Design**



picture 2: Side Door Elevator safety improvement

## B+V Product Update Notification



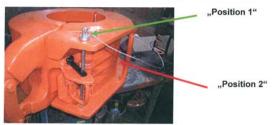


### **Procedure for Operation**

No: 2007-07

Date: July 2007

1. The Elevator is Closed and the Safety Pin is in "Position 1"



picture 3: Pin in save position

2. Remove the Safety Pin from the "Position 1" and put it into the "Position 2"(parking position), open the Elevator



picture 4: Move Pin to parking position

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No: 2007-07 Date: July 2007

3. Open the Elevator. Remove from Pipe



Elevator is not closed correctly Hole is locked, it is not possible to set

picture 5: Elevator open

4. Put Pipe in, Close the Elevator.



Elevator is closed properly, the hole is free, the pin can be set

picture 6: Elevator closed, but not secured

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No: 2007-07 Date: July 2007



.Position 1"

Remove the Safety Pin from "Position 2" to "Position 1" If the Latch is not properly locked, the Pin can not be set!



picture 7: Elevator properly closed Pin in save position

### Product Update Notification Of Side Door Elevators

No: 2007-07 Date: July 2007



#### Safety Pin can not be set, when the Elevator is not properly latched



Plate is locking Hole to set Pin

picture 8 Safety Pin can not be set, while plate is locking the hole



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