



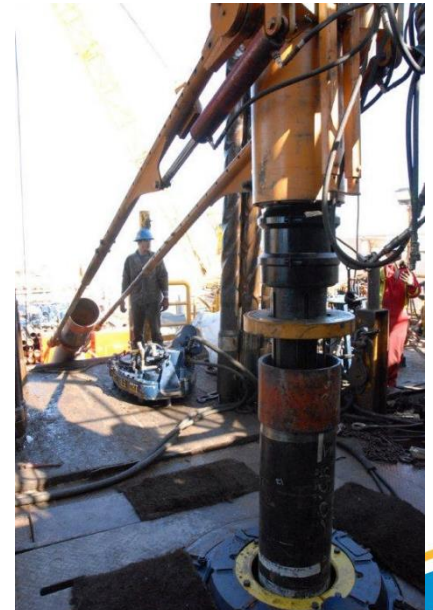
DROPS
DROPPED OBJECTS
PREVENTION SCHEME

A DROPS Implementation Story by TESCO

Introduction to Tesco



Tesco Corporation is the premier oilfield service company providing **Rig Mechanization**, **Tubular Services** and **Rig Maintenance** for customers' operations throughout the world.



Benefits: TESCO Casing Drive System™



All In One Tool Solution!



DROPS – “PIT” Project



BACKGROUND:

- TESCO had experienced an increase in dropped objects incidents with the potential to cause injury, disability and/or death.
 - 17 Dropped Objects Globally in Q1 2013
 - 35 Dropped Objects Globally by Q4 2013
- Industry is taking dropped objects more seriously. Majority of our clients have dropped object prevention programs and are expecting their suppliers to abide by or exceed their policies.
- First PIT project aimed at HSE to implement a new program and process within TESCO, as part of the TESCO 3.0 strategy.

Project Team

- **Project Sponsor** – Randy Nemeth
- **Project Leader** – Don Elam
- **Project Manager** – Shawn Tkatch
- **Project Support:**
 - James Ward
 - Simon Blackwood
- **Project Team Members:**
 - Nick Nesterenko
 - Bill VanDerende
 - Kevin Nikiforuk
 - Paul Meeks
 - Juan Hernandez
 - Robert Stoltje
 - Jeremy Dill



Scope Statement (message from the Sponsor)

"To develop and implement a recognized and industry leading DROPS program, aligned to TESCO QHSE standards, that is fully measurable, sustainable, and can be used as a tool for all BU's in our workshops and service locations to prevent dropped objects and ensure personnel safety."



Kick Off Workshop – May 2013



Action Plan: Tasks



Even main tasks with 100+ sub-tasks identified to develop and implement a Dropped Object Prevention Program for TESCO.

PIT PROJECT - TESCO DROPS PROGRAM - TASK LIST

Task Name	Planned Start Date	Finish Date	Planned Duration	Assigned To
01 - Perillon				
Changes to Perillon for DROPS Program				
Review the changes identified in Workshop	5/20/2013	5/31/2013	10 days	
Make changes to Perillon	5/20/2013	5/31/2013	3 days	Bill VanDerende, Juan Hernandez
Verify and ensure Perillon access for necessary staff	5/20/2013	5/31/2013	10 days	Bill VanDerende, Juan Hernandez
02 - DROPS Program				
02a - DROPS Global Membership				
Acquire DROPS Online Membership for TESCO	5/17/2013	7/17/2013	44 days	
Register Project Team for DROPS Forum July 17th in Houston	5/17/2013	5/24/2013	6 days	Don Elam
Project Team attend DROPS Forum July 17th in Houston	5/17/2013	7/17/2013	1 day	Don Elam
02b - Define TESCO DROPS Program				
Define DROPS definition for TESCO	5/21/2013	5/24/2013	4 days	Don Elam
Define DROPS severity classification and Matrix for TESCO	5/28/2013	5/30/2013	5 days	Don Elam
Define and Recommend Red Zone awareness for TESCO DROPS Program	5/29/2013	5/28/2013	7 days	Nick Nesterenko
02c - Customize the DROPS Global Program for TESCO				
Full familiarization with DROPS Online material	5/20/2013	5/24/2013	27 days	
Develop first draft of TESCO DROPS Program	5/27/2013	5/27/2013	10 days	Juan Hernandez
Project Team review meeting of TESCO DROPS Program draft (Set up Meeting)	6/10/2013	6/10/2013	1 day	Juan Hernandez
Revise 2nd draft of TESCO DROPS Program	6/11/2013	6/14/2013	4 days	Juan Hernandez
Project Team review meeting of 2nd draft (Set up Meeting)	6/17/2013	6/17/2013	1 day	Juan Hernandez
Finalize TESCO DROPS Program	6/19/2013	6/20/2013	3 days	Juan Hernandez
TESCO DROPS Program approval by HSE Director	6/21/2013	6/24/2013	2 days	Juan Hernandez
Present TESCO DROPS Program at Midpoint Meeting for group discussion	6/25/2013	6/25/2013	1 day	Juan Hernandez
03 - Documentation				
03a - Tubular Services Job Packet				
Review all documentation and determine which docs require revision to include DROPS	5/17/2013	6/21/2013	26 days	
Revise documentation to include DROPS	5/27/2013	5/27/2013	10 days	Nick Nesterenko
03b - Top Drive Rentals Job Packet	6/10/2013	6/21/2013	10 days	Nick Nesterenko
03b - Top Drive Rentals Job Packet				
Provide TD Rentals Job Packet	5/17/2013	5/24/2013	6 days	Juan Hernandez
Review all documentation and determine which docs require revision to include DROPS	5/27/2013	5/31/2013	5 days	Jeremy Dill
Revise documentation to include DROPS	6/3/2013	6/7/2013	5 days	Jeremy Dill
03c - DROPS Standard				
Develop DROPS Standard for TESCO	5/20/2013	6/7/2013	15 days	Nick Nesterenko
Include Safetyway in DROPS Standard	6/10/2013	6/10/2013	2 days	Nick Nesterenko
Document approval from Quality and HSE Depts	6/12/2013	6/21/2013	8 days	Nick Nesterenko
03d - Incident Investigation Standard				
Review and revise Incident Investigation Standard to include DROPS	6/10/2013	6/21/2013	10 days	
Document change approval from Quality and HSE Depts	6/10/2013	6/14/2013	5 days	Nick Nesterenko
03e - Various Document Creation, Review and Revision				
Develop Workshop Audit Tool for DROPS prevention	5/17/2013	6/21/2013	26 days	
Implement Hazard Hunt for DROPS in Observation Cards and receive Q and HSE approval on revised	5/27/2013	6/7/2013	10 days	Don Elam
Define Critical Lifts and ensure documentation is updated	5/17/2013	5/31/2013	11 days	Robert Stoltje
Add DROPS section to existing JSA form and receive Q and HSE approval on revision	5/27/2013	6/7/2013	10 days	Robert Stoltje
Review/Revise PDS form to ensure high attention to DROPS engineering requests	5/27/2013	6/7/2013	15 days	Kevin Nikiforuk
Review/Revise Q and HSE Document to include DROPS	5/23/2013	6/5/2013	8 days	Paul Meeks
Review/Revise Tagging Work Instruction to implement DROPS prevention	5/23/2013	6/2/2013	15 days	Juan Hernandez
Review/Revise Top Drive Rig Up Checklist to include DROPS	5/23/2013	6/5/2013	10 days	Bill VanDerende
Review/Revise Fault Report to include DROPS	5/23/2013	6/5/2013	10 days	Nick Nesterenko
Review/Revise the Work Scope document to include DROPS	5/23/2013	6/5/2013	10 days	Bill VanDerende
Review/Revise the Rig Floor Orientation document to include DROPS	5/23/2013	6/5/2013	10 days	Bill VanDerende
Develop Field Audit document for TS and include DROPS	5/23/2013	6/5/2013	10 days	Nick Nesterenko
Review/Revise Field Audit document for TD and include DROPS	5/23/2013	6/5/2013	10 days	Nick Nesterenko
Review/Revise Top Drive Maintenance documentation to include DROPS	5/23/2013	6/2/2013	15 days	Robert Stoltje
04 - Equipment Focus				
04a - TD Rental Fleet DROPS Hazard Identification				
HMI - Identify components requiring special attention due to high potential for DROPS	5/20/2013	6/24/2013	5 days	Bill VanDerende
HCI - Identify components requiring special attention due to high potential for DROPS	5/27/2013	6/14/2013	5 days	Bill VanDerende
HMI - Identify components requiring special attention due to high potential for DROPS	6/3/2013	6/7/2013	5 days	Bill VanDerende
HCI - Identify components requiring special attention due to high potential for DROPS	6/10/2013	6/14/2013	5 days	Bill VanDerende
Create/Revise Checklist for each model and submit for approval to Q and HSE	6/17/2013	6/28/2013	10 days	Bill VanDerende
Document approval from Q and HSE	7/1/2013	7/12/2013	10 days	Bill VanDerende
04b - TS DROPS Hazard Identification				
Identify components requiring special attention due to high potential for DROPS	5/17/2013	6/28/2013	31 days	
Create/Revise Checklists for each TS equipment and submit for approval to Q and HSE	6/3/2013	6/14/2013	10 days	Paul Meeks
Document approval from Q and HSE	6/17/2013	6/28/2013	10 days	Paul Meeks
04c - Interlock Installation Implementation				
Perform audit on all districts to confirm that all jobs are using the interlock system	5/17/2013	6/24/2013	6 days	Paul Meeks
Identify reasons for non-compliance and not using the interlock system	5/27/2013	6/3/2013	5 days	Paul Meeks
Report to Project Team and HSE Director on results of the audit	6/3/2013	6/5/2013	3 days	Paul Meeks
Determine action plan for full compliance with interlock implementation and follow through on plan	6/6/2013	6/14/2013	7 days	Paul Meeks

PIT Manager - Shawn Tkatch

05 - TME and R&D				
Work with Engineering and R&D to revise STD-0024 to include DROPS hazard identification	5/27/2013	6/14/2013	15 days	Kevin Nikiforuk
Work with Engineering to develop an internal specification document for DROPS which will be the standard for all equipment manufactured by TESCO	5/23/2013	7/3/2013	30 days	Kevin Nikiforuk
06 - Proactive Hand Tool DROPS Prevention				
Research Hand Tool DROPS prevention devices and provide recommendations to Project Team	5/20/2013	5/31/2013	10 days	Kevin Nikiforuk
Research SRL for work shops and provide recommendations to Project Team	5/20/2013	5/31/2013	10 days	Kevin Nikiforuk
Create a DROPS and material inventory list to ensure no tools/materials are left in the mast	6/3/2013	6/7/2013	5 days	Kevin Nikiforuk
07 - TESCO DROPS Committee				
Define DROPS Committee requirements and responsibilities	5/17/2013	6/14/2013	21 days	
Create DROPS Committee Charter	5/17/2013	5/30/2013	10 days	Don Elam
Identify DROPS Committee members in each district and confirm acceptance	5/31/2013	6/7/2013	6 days	Don Elam
Coordinate a DROPS Committee Kickoff Meeting (Conf Call) to ensure full understanding by all members	5/17/2013	6/7/2013	16 days	Don Elam
6/10/2013	6/14/2013	5 days	Don Elam	
08 - Communication				
08a - Internal - DROPS Program Awareness				
Develop communication material to inform employees of TESCO DROPS Program (ex. Posters, Internal Presidents Message)	6/10/2013	6/28/2013	15 days	Juan Hernandez
Launch communication within NABU districts	7/22/2013	7/28/2013	5 days	Juan Hernandez
Add DROPS Awareness to Q & HSE Focus Board in each Test District Work Shop	6/3/2013	6/14/2013	10 days	Don Elam, Robert Stoltje, Paul Meeks
Create New Hire Employee DROPS awareness material and ensure it is added to orientation	6/24/2013	7/12/2013	15 days	Nick Nesterenko
08b - Customer - DROPS Program Awareness				
Determine a strategy to make TESCO customers aware of our DROPS program (ex. Mailer, Word of Mouth, St. Mgmt meetings...)	5/20/2013	6/7/2013	15 days	Juan Hernandez
Implement strategy to make customers aware of TESCO DROPS program	7/22/2013	7/28/2013	5 days	Juan Hernandez
08c - Bulletins and Dropped Object Communication				
Confirm the method for customer communication when a drop has occurred (include Legal)	5/27/2013	6/7/2013	10 days	Bill VanDerende
Confirm the method for internal communication when a drop has occurred (immediate BU alert etc.)	5/27/2013	6/7/2013	10 days	Bill VanDerende
Include the above in the appropriate Quality and HSE documentation and Work Instructions	6/10/2013	6/2/2013	10 days	Bill VanDerende
Receive approval from Q & HSE on documentation revisions	6/24/2013	7/6/2013	10 days	Bill VanDerende
09 - DROPS Analysis				
09a - DROPS Survey				
Develop a survey to receive feedback from the field and shop technicians on DROPS areas of concerns and prevention	5/20/2013	5/31/2013	10 days	Jeremy Dill
Distribute the survey to minimum 100 employees	6/3/2013	6/14/2013	10 days	Jeremy Dill
Receive 70% return rate of survey	6/17/2013	6/21/2013	5 days	Jeremy Dill
Analyze survey results and present to DROPS Project Team for action items	6/24/2013	6/28/2013	5 days	Jeremy Dill
Action and actions resulting from the survey and follow-up	7/1/2013	7/6/2013	5 days	Jeremy Dill
09b - Dropped Object Analysis				
Analyze historical dropped object incidents in NABU and trend severity, repeats, cause etc.	5/22/2013	6/13/2013	17 days	
Identify areas where action can be taken to mitigate/eliminate recurrence	6/3/2013	6/4/2013	2 days	Juan Hernandez
Report back to Project Team and HSE Director on analysis and areas for action	6/6/2013	6/9/2013	1 day	Juan Hernandez
Implement action to address identified areas achievable within project timeframe	6/6/2013	6/13/2013	6 days	Juan Hernandez
10 - Training				
10a - Project Team Training				
Develop training material on DROPS Global Program	5/17/2013	6/14/2013	21 days	
Perform DROPS Global training for DROPS Project Team	5/17/2013	6/14/2013	16 days	Don Elam
6/10/2013	6/10/2013	5 days	Don Elam	
10b - Training Material - TESCO DROPS Program				
Develop training material on TESCO DROPS Program including new/revise documentation and processes	6/17/2013	6/28/2013	10 days	Don Elam
10c - TESCO DROPS Program Training				
Perform TESCO DROPS Program training for TESCO DROPS Committee	7/1/2013	7/6/2013	5 days	Don Elam
Lafayette - Train prior to program test	7/1/2013	7/6/2013	5 days	Paul Meeks
Alice - Train prior to program testing	7/1/2013	7/6/2013	5 days	Don Elam
Blittmoore - Train prior to program testing	7/1/2013	7/6/2013	5 days	Robert Stoltje
11 - Program Testing				
11a - NABU Pilot Test TESCO DROPS Program				
Lafayette - Run pilot test of process and documentation on minimum 5 jobs	7/8/2013	7/8/2013	7 days	Paul Meeks
Alice - Run pilot test of process and documentation on minimum 5 jobs	7/8/2013	7/8/2013	7 days	Don Elam
Blittmoore - Run pilot test of process and documentation on minimum 5 jobs	7/8/2013	7/8/2013	7 days	Robert Stoltje
11b - Audit and Adjust TESCO DROPS Program				
Audit pilot test documentation and gather employee feedback on new DROPS program	7/17/2013	7/23/2013	11 days	
Recommend any TESCO DROPS Program changes to project team and Q & HSE Director	7/22/2013	7/30/2013	2 days	Don Elam, Robert Stoltje, Paul Meeks
Implement any necessary approved changes to program and documentation	7/24/2013	7/30/2013	5 days	Project Team
Program accepted and confirmed as complete!	7/31/2013	7/31/2013	1 day	James Vard, Randy Nemeth

Program and Standard



Ref: ST-HSES-20	Global Quality Document	Owner: BU HSES Manager
Rev: 0	Dropped Object Prevention Standard	Approved by: Corp. Quality Syst. Mgr. Global Director HSE
Date: 31st July 2013		Page 1

Amendments issued since publications

Mad No.	Date	Comments

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Dropped Object Prevention Program

Prevention, Operations Excellence, Continuous Improvement

Dropped Object Prevention Posters

Top Drive

Dropped Object Prevention

⚠ All Overhead Bolts Need Secondary Retention

Forgue Bushing Connected Using Fiberglass Collar Pin

Extend Arm Pins (4) 9 1/4" Bolt, Standard Nut, Nylon, and Collar Pin. Also Nylon Extend Arm Pins Together (See Safety Bulletin 000)

Wear Tie and Collar Pin All Bolts on the Guard

Wear Tie All Grabber Bolts Including the Grabber Leg

Install 4 Piece Shackles with Channels Retain Grabber Leg and Pipe Guide

Pipe Guide Wear Tie and Chained

All Bolts Need 4 Piece Safety Shackles ONLY!

Wear Tie Bolt to Link Pin Retainers (4)

Wear Tie Bolts to the Motor and Pipes including the Gooseneck

Gooseneck Safety Cable with 4 Piece Shackles

Bolt Retainer Bolts (2) with Locknuts and Collar Pins

Collar Nuts foraged and Safely Pinned on all Link and Extend Cylinders

Forgue Track Seal Locknuts foraged

Proper Lock Wiring Techniques (See Document S'D004-5)

Note: these are the most common potential dropped objects. Each Top Drive model is different. Use discretion when identifying ALL potential dropped objects.

CDS

Dropped Object Prevention

⚠ All Overhead Bolts Need Secondary Retention

Connection Clamp - Socket Head Cap Screw (3), ch- Lock Washers and Safety Wed.

Link Guard - Cap screw (3), ch- Lock Washers and Safety Wed. (2 Sides).

Adjustable Link Arms (2) - Collar Nuts foraged and Safely Pinned Upper (2) and Lower (2).

Covering Stop Collar - Socket Head Cap Screw, ch- Lock Washers & Lockfile 24-9 Applied, Covering Bumper Retains Bolts.

Grabber - Locked in Place by the Split Collar and Covering Stop Collar. Lockfile Bolt is Damaged.

Proper Lock Wiring Techniques (See Document S'D004-5).

Note: these are the most common potential dropped objects. Each CDS model is different. Use discretion when identifying ALL potential dropped objects.

Link Carrier - Socket Head Screw (5), ch- Lock Washers, foraged to 25 THs and Lockfile 24-9 Applied.

Safety Chains Connected with 4 Piece Shackles

Wear Plate (2) - Cap Screw (4 each), ch- Lock Washers and Collar Pinned on Back Side.

Anti-Rotation Bracket Attached to Top Drive Grabber Bolts with Bolts, Lock Washers and Safety Wed. (See Doc S'005-1).

Hydraulic Cylinders (2) - Collar Nuts (2 each) foraged and Safely Pinned.

Single Joint Elevator - Connected to the Link All by 4pc Safety Shackles. All Bolts Require Secondary Retention as Per OEM.

All 11 EN 1181N, 4 Piece Safety Shackles ONLY!

Note: these are the most common potential dropped objects. Each CDS model is different. Use discretion when identifying ALL potential dropped objects.

DROPS Membership



- Acquired DROPS Global Membership



DROPS

DROPPED OBJECTS
PREVENTION SCHEME

Program in Effect!!



Rig Up Tesco Supervisor	Simon Beltran
Onsite Tesco Supervisor	Keith Martin
Tesco Field Inspectors	Nick Nesterenko Andy Blair
Customer Name	Devon Energy
Customer Rep	Bruce Holman
Date	8/21/13
Top Drive	604
Power Unit	604

HAZARD HUNT DAY

INSERT DATE (INSERT TIME) : INSERT LOCATION

The objective of this Hazard Hunt is to inspect all our Facilities and Locations for any uncontrolled object that has a potential to fall.

The Hazard Hunt applies to all locations, on and offshore. All work sites (including Offices) should be inspected for potential dropped objects.


UNSECURED OBJECTS AT HEIGHT


SHARP OBJECTS IN STORAGE POCKETS


UNSECURED TOOLS AT HEIGHT


TOOLS OR OBJECTS ON TOP OF CONTAINERS


UNSECURED TOOLS AT HEIGHT


UNSECURED TOOLS AT HEIGHT

WHAT TO LOOK FOR:

- Unsecured objects stored or unsecured at height
- Items left on top of containers / skid frames / grating etc
- Items stored inappropriately at height
- Items that are locally modified / homemade and not certified
- Items loaded with inadequate means to secure properly
- Uncertified lifting equipment (current code is INSERT COLOUR)

DROPS If you do find any potential Dropped Objects, please take responsibility for making it safe and report what you did to your supervisor. Report all objects that you find using the appropriate system. If in doubt, speak to your supervisor.



Hazard Hunt Findings



Non-Best Practice Tethered Tool Point

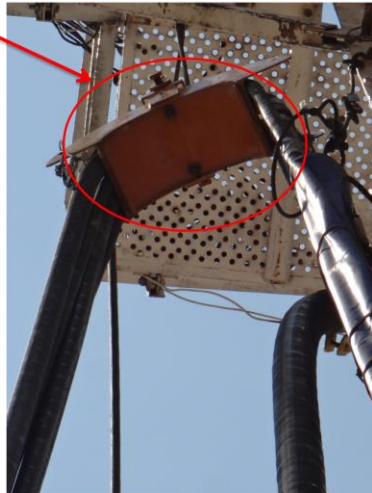


Non-Locking/Single Action Carabineer

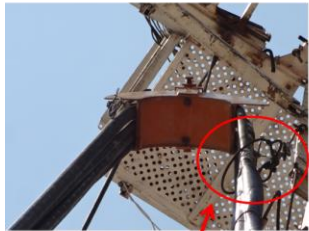
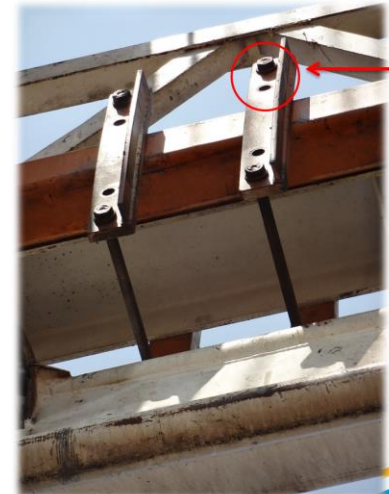


I-Bolt Creep

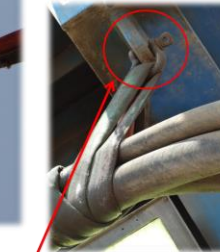
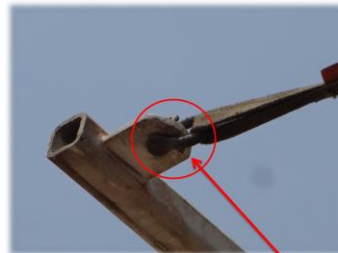
Missing around hose saddle as per Tesco Installation Guide



Missing all required All Threads



Secondary Cable Position May Cause Saddle to Slip and continue to Drop



2 Part Shackles



Corrective Actions

Corrective Actions Immediately Taken



STOP JOB with Corrective Actions

6

Dropped Tool Prevention

- Researched suppliers of tools designed for working at height
- Found **Stopdrop Tooling** to be the main industry approved supplier of safe tooling for working at heights.
- Stopdrop will customize tooling kits per customer requirements
- TESCO Top Drive Stopdrop Kit has been designed and purchased

About Stopdrop Tooling

- 8 Years in Business
- 80% of customers in the Drilling /Gas / Oil Industry
- Actively engaged with the Oil & Gas Business: IADC, DROPS, IRATA.
- Loyal customer base from reputable companies:



your supervisor.

Dropped Tool Prevention



Bottom View

Top View

Secondary Retention Plate

Plate Installed in Hammer Head



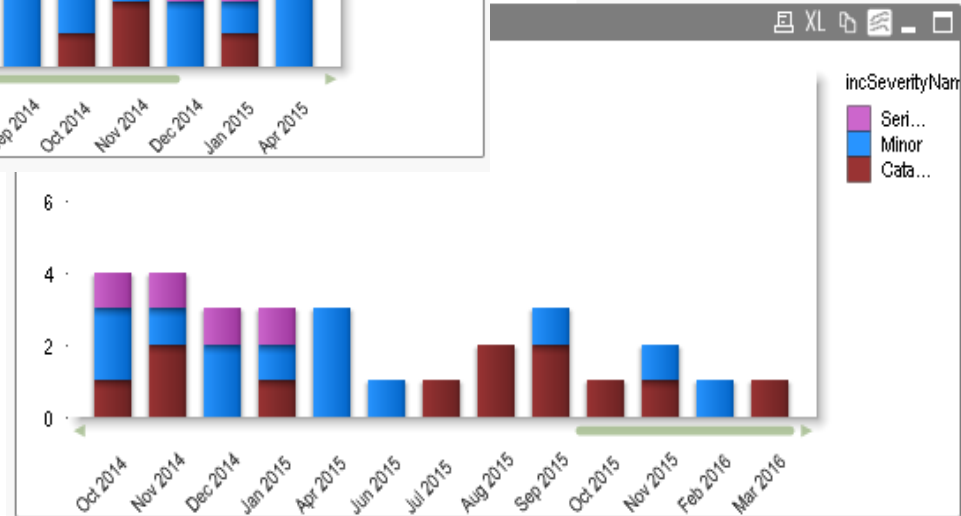
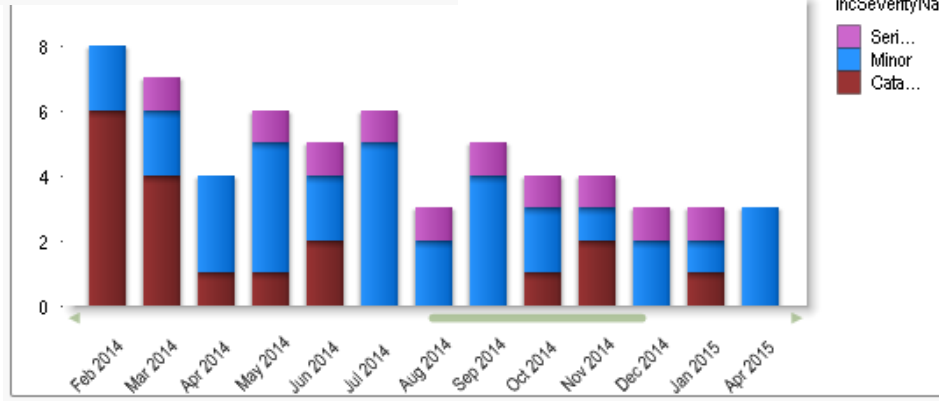
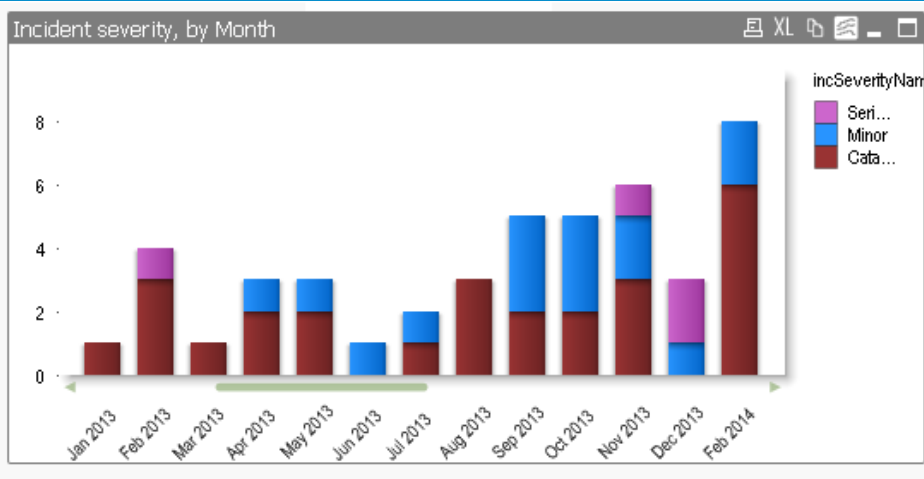
Recessed Area for Secondary Retention Plate

The buttons you see here on top of the plate, are the heads of rods that hold the plate in the recessed area and run all the way through the head and then the handle of the hammer.

This plate and/or all of the rod heads would have to fall for the hammer head to fall off the handle.

8,500 sold and not one head has come off!!

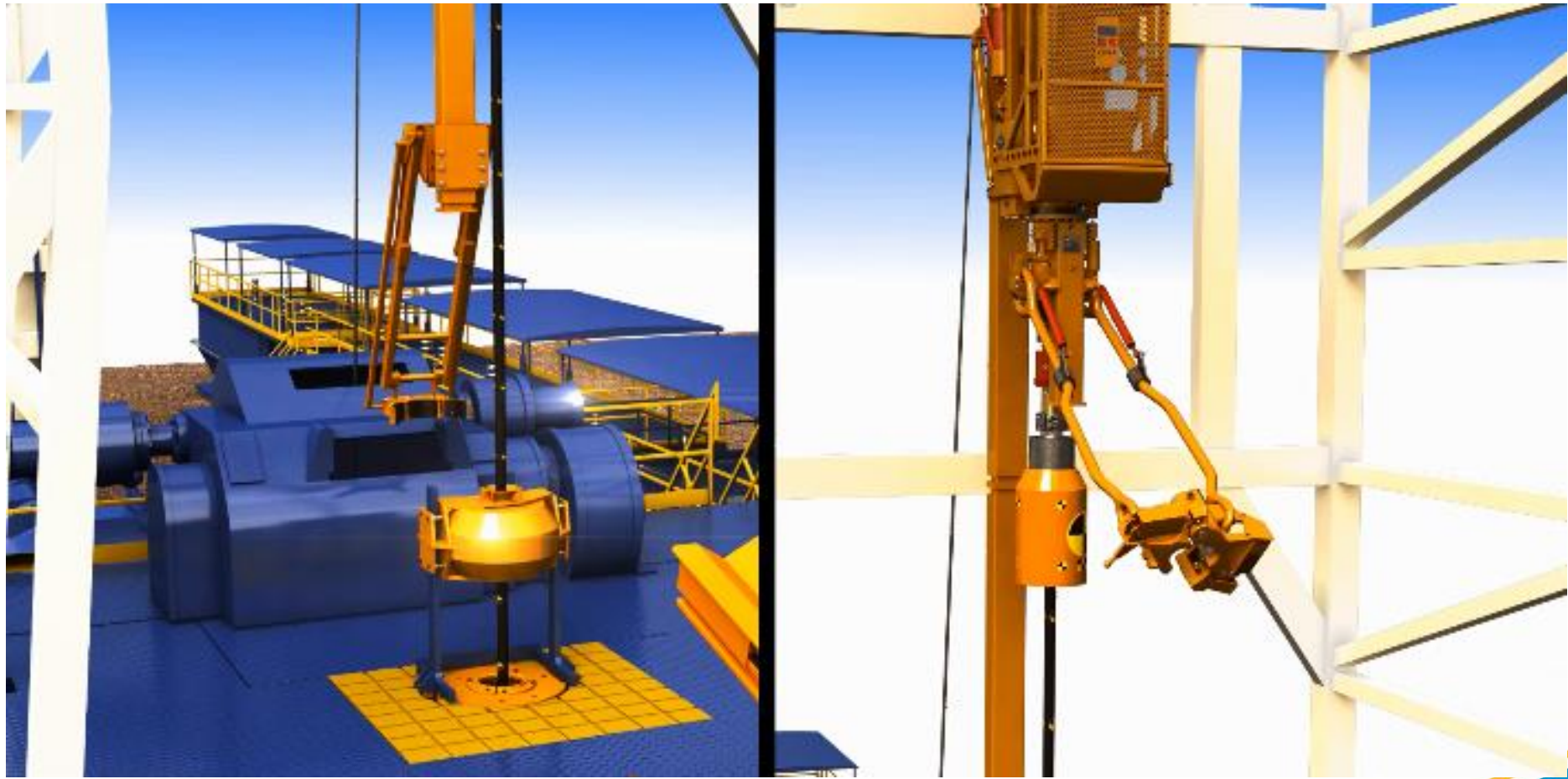
DROPS, HSE Minor-Catastrophic (128 total)



What Causes a Dropped Object?

- Poor Planning
- Poor Design
- Poor Housekeeping
- Poor Maintenance
- Lack of Risk Assessment Tools
- No Regular Inspection Procedures
- Carrying Equipment at Height
- Scrap and Debris Left Aloft
- No Lanyards on Tools Used at Heights
- Improperly Secured Loads

Rig Mechanization Vision



Rig Mechanization – Vision to Reality

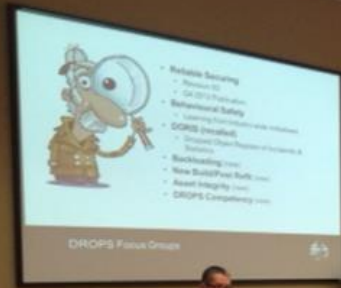



DROPS Forum and Training



DROPS

DROPPED OBJECTS
PREVENTION SCHEME




DROPS
DROPPED OBJECTS
PREVENTION SCHEME

DROPS TRAINING COURSE

**Dropped Object Prevention
Training and Familiarisation Course**

Train the Trainer Familiarisation

I hereby certify that Nick Nesterenko
has attended and completed the Dropped Object Prevention
Train the Trainer Familiarisation Course.

Signed on behalf of DROPS:

Name: Allen Smith
Signature: AS
Date: 18 July 2013 (Houston)

**CHOOSE YOUR FUTURE
- MAKE A DIFFERENCE**


DROPS
DROPPED OBJECTS
PREVENTION SCHEME

DROPS TRAINING COURSE

**Dropped Object Prevention
Training and Familiarisation Course**

in the Trainer Familiarisation

by certify that Shawn Tratch
attended and completed the Dropped Object Prevention
the Trainer Familiarisation Course.

Signed on behalf of DROPS:

Name: Allen Smith
Signature: AS
Date: 18 July 2013 (Houston)

**CHOOSE YOUR FUTURE
- MAKE A DIFFERENCE**

Dropped Object Prevention Committee



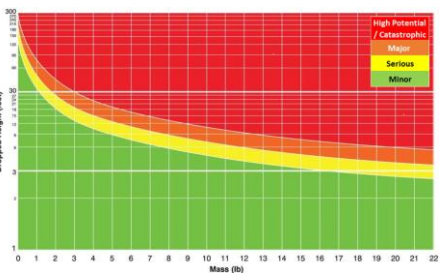
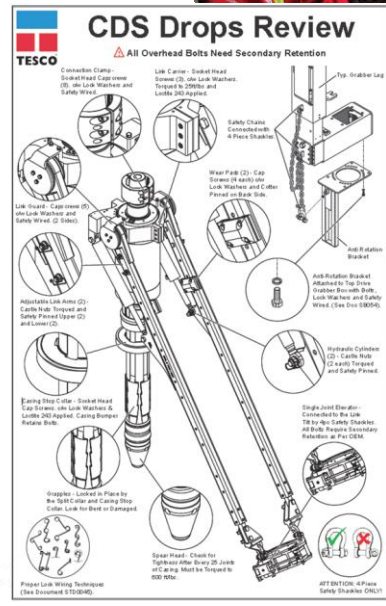
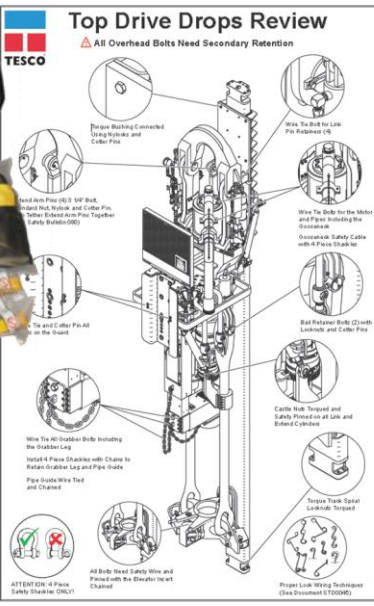
Committee Chairman	Nick Nesterenko	
Vice Chairman	Don Elam	
District Location	Member #1	Member #2
Brittmoore, TX	Jaime Flores	Andy Blair
Alice, TX	David Gonzalez	Shawn Allen
Dixonville, PA	Eric Brownlee	Gary Boyer
Cheyenne/Douglas, WY	Igor Kalem	Josh McGurn
Kilgore, TX	Ezekiel Williams	Rafael Munoz
Lafayette, LA	Sterling Harris	Cody Darby
Saginaw, TX	Tom Kiesling	Cory Rodgers
Odessa, TX	Justin White	Scotty Reeves
Oklahoma City, OK	Ryan Nelson	Rob Simpson
Leduc, AB	Emillio Carrillo	Brad Bullick
Red Deer, AB	Darcy Jones	Matty Dober
Grande Prairie, AB	Jonathan Gagnon	Kent Onufriechuk

Committee Workshop



Time (Central)	Task	Presenter / Facilitator
8:00 AM	Welcome / Safety Moment	Randy Nemeth
8:30 AM	Committee Member Introductions	CM Members
9:00 AM	Dropped Object Prevention Training Presentation	Chairman
9:45 AM	Q&A Session (15 min)	Nick Nesterenko
10:00 AM	Break (15 min)	
10:15 AM	Discussion of Plan of how to Launch Dropped Object Prevention Program in all NABU	Chairman
	Review Copy of Program	Chairman
	Review Copy of Standard ST-HSES-20	Chairman
12:00 PM	Lunch (1hr)	
1:00 PM	Review DROPS Posters	Chairman
	Review DROPS Calculators	Chairman
	Review Restricted Access Areas	Chairman
	Review Reliable Securing Booklet	Chairman
	Review TD & CDS Drops Review Posters	Chairman
	Review Hazard Hunt Poster	Chairman
	Review List of Revised Documents	Chairman
2:00 PM	Break (15 min)	
2:15 PM	Review 1 st Tesco Dropped Object Incident in accordance with ST-HSES-20	Chairman
3:00 PM	Drops Hazard Hunt Exercise	Chairman
4:45 PM	Closing and final Q&A Session (15 min)	Chairman

Committee Roll Out Package



Object Prevention Program

On, Operations Excellence, Continuous Improvement

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HAZARD HUNT DAY

September 12, 2013 (08:00 to 10:00) - Northmore

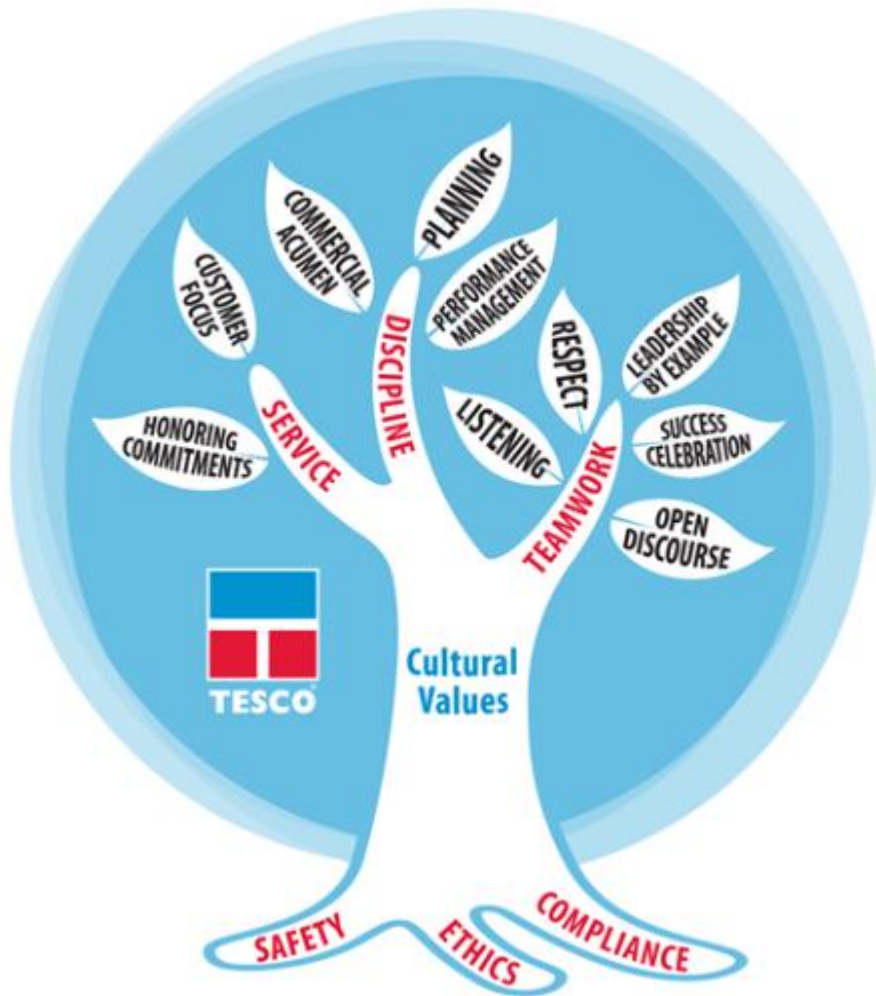
The objective of this Hazard Hunt is to inspect all our Facilities and Locations for any uncontrolled objects that have the potential to fall. The Hazard Hunt applies to all locations, on and off-site. All work sites (including Offsites) should be inspected for potential dropped objects.

WHAT TO LOOK FOR:

- Unsecured objects stored or unsecured at height
- Items left on top of containers / skid frames / grating etc.
- Items stored inoperable at height
- Items that are locally modified / homemade and not certified
- Items treated with inadequate means to secure properly
- Unidentified strong equipment (current code is INSECT COLLORED)

DROPS If you do find any potential Dropped Objects, please take responsibility for making it safe and report what you did to your supervisor. Report all objects that you find using the appropriate system. If in doubt, speak to your supervisor.

Process and Culture of Safety





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Thank You

